

AGROMID

General information

Designation	:	Polyamide 6, glass-fiber reinforced 30%, impact toughly, heat-stabilized
Abbreviation	ISO 1043 :	PA6 GF30
Flammability	UL94 :	HB, halogen and phosphorus free

Physical data

Density	ISO 1183 :	1.3	g/cm ³
Surface hardness	ISO 2039 :	185	N/mm ²

Mechanical data

Tensile modulus	ISO 527 :	8400	MPa	dry
	ISO 527 :	4800	MPa	normally
Tensile strength	ISO 527 :	105	MPa	
Ultimate strain	ISO 527 :	8	%	
Charpy impact strength	ISO 179 :	95	kJ/m ²	+23°C
		85	kJ/m ²	-30°C

Thermal data

Max. application temperature	:	+120	°C	continuously
	:	+180	°C	briefly <10h
Min. application temperature	:	-30	°C	

Chemical resistance

Resistant against mineral oils, fuels, cooling and cutting oils, caustic solutions, diluted organic acids and aqueous solutions of inorganic salts. Not resistant against mineral acids, phenols, halogens, concentrated organic acids, formic acid. Well weatherproof.



Hunzenschwil, March 27. 2001

This table is arranged to our best knowledge and is to advise you without obligation. All values are approximate values and are based on tests done by our suppliers. Modifications remain reserving.