



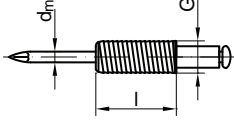
Blind rivet systems – Blind rivets

Note: When inquiring about 5 digit part numbers beginning with 8, please preface the number with R264-. Example: 88111 should be R264-88111.

Dimensions blind rivets

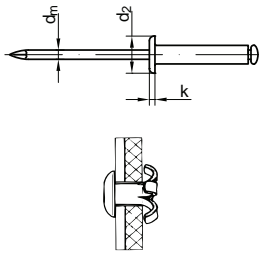
REYHER article Rivet Mandrel	Dimensions	3	4
Open-end blind rivets with connection thread	G	5	6
	l	10/15	10/15
	d _m	1.95	2.5
	drill Ø	3.1	4.1
	Material rivet	Shear strength_{min} in N (Tensile strength_{min} in N)	
steel	1,100 -	2,000 -	
Length	Clamping length range (min - max)		
5	-	1.0 - 2.0	
6	0.5 - 0.3	-	
8	-	2.0 - 5.0	
9	3.0 - 6.0	-	

88421 M
steel zinc plated/
steel zinc plated



REYHER article Rivet Mandrel	Dimensions	3.2	4	4.8
Open-end blind rivets with protruding head and peel rivet body	d ₂	6.5	8	9.5
	k	1	1.2	1.3
	d _m (steel/Al)	1.95	2.1	2.7
	drill Ø	3.3	4.1	4.9
	Material rivet	Shear strength_{min} in N (Tensile strength_{min} in N)		
Al alloy	800 (950)	1,400 (2,000)	2,000 (2,700)	
Length	Clamping length range (min - max)			
8	1.0 - 3.5	1.0 - 3.0	-	
10	2.5 - 5.0	2.5 - 5.0	2.5 - 5.0	
12	4.5 - 7.0	4.5 - 6.5	4.5 - 7.0	
14	-	6.0 - 8.0	6.5 - 9.0	
16	6.5 - 11.0	7.5 - 10.0	8.5 - 10.0	
18	-	9.0 - 12.0	9.5 - 12.0	
20	-	11.5 - 14.0	11.5 - 14.0	
25	-	-	13.5 - 19.0	

88422 SS
Al alloy/steel zinc
plated



REYHER article Rivet Mandrel	Dimensions	3.2	4	4.8
Open-end blind rivets with protruding head and multigrip rivet body	d ₂	6.5	8	9.5
	k	0.8	1	1.3
	d _m (steel/Al)	1.8	2.3	2.7
	drill Ø	3.3	4.1	4.9
	Material rivet	Shear strength_{min} in N (Tensile strength_{min} in N)		
Al alloy/steel	720 (1,050)	1,060 (1,680)	1,600 (2,270)	
Length	Clamping length range (min - max)			
8	0.5 - 5.0	-	-	
9.5	1.5 - 6.5	-	-	
10	-	0.5 - 6.5	0.5 - 6.5	
11	3.0 - 8.0	-	-	
13	-	3.5 - 9.5	-	
15	-	-	4.5 - 11.0	
17	-	7.0 - 13.0	6.5 - 13.0	
25	-	-	11.0 - 19.5	
30	-	-	16.0 - 24.0	

88474 PolyGrip
Al alloy/steel zinc
plated
steel zinc plated/
steel zinc plated
Al alloy/A2

