







## Blind rivet systems – Blind rivets

Note: When inquiring about 5 digit part numbers beginning with 8, please preface the number with R264-. Example: 88111 should be R264-88111.

### Setting tools for blind rivets

R264 - article	Type	Field of use (rivet diameter)	Technical data
 <p><b>88425</b></p>	<b>PH 1 <sup>1)</sup></b>	up to 4mm Ø for all materials	Pneumatic-hydraulic blind rivet tool  Nosepieces: 16/18 (in work position) 16/24, 16/27 and 16/29 (enclosed) Weight: 1.2kg Operating pressure: 6 bars Hose connection: 6mm (1/4") Air consumption: 0.8 - 1.2 ltr. per rivet (0.2 ltr. compr. air) Placement force: 5,200 N at 5 bars Tool hub: 15mm  Accessories: 1 Blind rivet tool, 1 pair of jaws 1 mandrel container tray and assembly wrench
 <p><b>88427</b></p>	<b>PH 1-L</b>	up to 3.2mm Ø for all materials  up to 4mm Ø for Al alloy  not suitable for closed-end rivets	Pneumatic-hydraulic blind rivet tool with reduced weight, mandrel removal device and plastic sheath.  Nosepieces: 10/18 (in work position) 10/24, 1/27 and 16/29 (enclosed) Weight: 1.18kg (specification with mandrel removal device) Operating pressure: 4-6 bars Hose connection: 6mm (1/4") Air consumption: 2-3ltr. per rivet (0.2 with VAS) Placement force: 3,660 N at 5 bars Tool hub: 16mm  Accessories: 1 blind rivet tool, 1 pair of jaws 1 mandrel container and assembly wrench
 <p><b>88426</b></p>	<b>PH 2 <sup>2)</sup></b>	3 to 5mm Ø for all materials  2.4mm Ø with small chuck unit	Pneumatic-hydraulic blind rivet tool  Nosepieces: 16/24 (in work position) 16/27, 16/29, 16/32 and 16/36 (enclosed) Weight: 1.3kg Operating pressure: 6 bars Hose connection: 6mm (1/4") Air consumption: 1.2 - 1.8 ltr. per rivet (0.3 ltr. compr. air) Placement force: 7,375 N at 5 bars Tool hub: 15mm  Accessories: 1 blind rivet tool, 1 set of jaws 1 mandrel container and assembly wrench
 <p><b>88428</b></p>	<b>PH 2000</b>	up to 6.4mm Ø all material	Pneumatic-hydraulic blind rivet tool  Nosepieces: 16/24 (in work position) 16/27, 16/29, 16/32, 16/36 and 16/40 (enclosed) Weight: 1.9kg Operating pressure: 6 bars Hose connection: 6mm (1/4") Air consumption: 2.8 - 3.6ltr. per rivet (0.6 ltr. compr. air) Placement force: 10,000 N at 5 bars Tool hub: 22mm  Accessories: 1 blind rivet tool, 1 x jaw, 1 adjustable air exhaust, assembly tool and 1 refill bottle with hydraulic oil

1)+2) PH 1 and PH 2 are also available with shorter tool head design  
for difficult-to-access rivet spots

(= PH 1-VK/PH 2-VK)

2) PH 2 also available in designs:  
with axially arranged tool head  
with button triggering

(= PH 2 axial)  
(= PH 2 - KA)