



Blind rivet systems – Blind rivet nuts

Note: When inquiring about 5 digit part numbers beginning with 8, please preface the number with R264-. Example: 88111 should be R264-88111.

Blind rivet nuts dimensions

R264 - article	Material	Dimensions	M 4	M 5	M 6	M 8	M 10	
88481 Al alloy Steel		Closed blind rivet nuts with countersunk head	d_1 (steel/Al)	6/-	7	9	11	13/-
		d_2 (steel/Al)	8.3/-	9.3	11.3	13.3	14.9/-	
		k (steel/Al)	0.8/-	1.5	1.5	1.5	1.5/-	
		drill \varnothing	6.1	7.1	9.1	11.1	13.1	
		Material	Axial tensile strength_{min} in N_{max} (Tightening torque Nm_{max})					
		Al alloy	3,600 (3.0)	4,300 (4.0)	6,700 (6.0)	11,000 (18.0)	17,500 (28.0)	
		Steel	5,200 (4.0)	9,500 (6.0)	16,500 (11.0)	23,500 (24.0)	37,000 (50.0)	
		Length	Clamping length range (min - max)					
		17.0 (steel/Al)	1.5 - 3.5/-	-	-	-	-	
		19.5 (steel/Al)	-	1.5 - 4.0	-	-	-	
		23.5 (steel/Al)	-	-	1.5 - 4.5	-	-	
		25.0 (steel/Al)	-	-	4.5 - 6.0	-	-	
28.0 (steel/Al)	-	-	-	1.5 - 4.5	-			
29.5 (steel/Al)	-	-	-	-/4.5 - 6.0	-			
32.5 (steel/Al)	-	-	-	-	1.5 - 3.0/-			
35.5 (steel/Al)	-	-	-	4.5 - 6.0/	-			

R264 - article	Material	Dimensions	M 4	M 5	M 6	M 8		
88483 Steel		Open blind rivet nuts with hexagonal protruding head	d_1	6	7	9	11	
		d_2	9	10	13	16		
		k	0.8	1	1.5	1.5		
		Hexagon size	6	7	9	11		
		Mounting hole	6 +0.1	7 +0.1	9 +0.1	11 +0.1		
		Material	Shear strength_{min} in N (Thread tensile_{min} in N)					
		The specifications are identical to the specifications for article 88424 (see TI-153)						
		Length	Clamping length range (min - max)					
		11.0	0.5 - 2.0	-	-	-	-	
		12.0	-	0.5 - 3.0	-	-	-	
15.5	-	-	0.5 - 3.0	-	-			
17.0	-	-	-	-	0.5 - 3.0			

R264 - article	Material	Dimensions	M 4	M 5	M 6	M 8		
88484 Steel		Open blind rivet nuts with hexagonal small countersunk head	d_1	6	7	9	11	
		d_2	7.2	8.2	10.2	12.2		
		k	0.6	0.6	0.6	0.6		
		Hexagon size	6	7	9	11		
		Mounting hole	6 +0.1	7 +0.1	9 +0.1	11 +0.1		
		Material	Shear strength_{min} in N (Thread tensile_{min} in N)					
		The specifications are identical to the specifications for article 88424 (see TI-153)						
		Length	Clamping length range (min - max)					
		11.0	0.5 - 2.0	-	-	-	-	
		12.0	-	0.5 - 3.0	-	-	-	
15.5	-	-	0.5 - 3.0	-	-			
17.0	-	-	-	-	0.5 - 3.0			