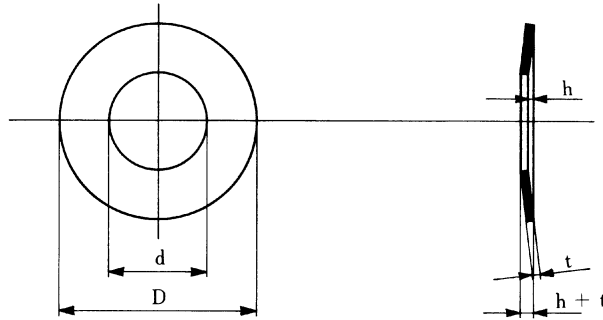


Dish Springs



Unit : mm

Size-No.	d		D		H (Heavy Duty)				L (Light Duty)								
	Basic	Tol.	Basic	Tol.	t		h	h + t	t		h	h + t					
					Basic	Tol.	Approx.	Approx.	Basic	Tol.	Approx.	Approx.					
DB-4	4.2	+0.3 -0.1	8	±0.3	0.4	±0.04	0.2	0.6	0.3	±0.03	0.25	0.55					
	5.2		10		0.5		0.25	0.75	0.4		0.3	0.7					
	6.2		12.5		0.7		±0.05	0.3	1		0.5	0.35	0.85				
	7.2		14		0.8	0.3		1.1	0.5		0.4	0.9					
	8.2		16		0.9	±0.06	0.35	1.25	0.6		±0.05	0.45	1.05				
	9.2		18		1		0.4	1.4	0.7			0.5	1.2				
	10.2		20		1		0.45	1.45	0.8			0.55	1.35				
	11		11.2		+0.4 -0.1	22.5	±0.4	1.2	±0.07			0.5	1.7	0.8	±0.06	0.65	1.45
	12		12.2			25		1.5				0.55	2.05	0.9		0.7	1.6
14	14.2	28	1.5	0.65		2.15		1		0.8		1.8					
16	16.3	31.5	±0.5	1.75		±0.08		0.7	2.45	1.2		±0.07	0.9	2.1			
18	18.3	35.5		2	0.8		2.8	1.2	1	2.2							
20	20.4	40		2	0.9		2.9	1.5	1.15	2.65							
22	22.4	45		2.5	±0.1	1	3.5	1.75	±0.08	1.3	3.05						
25	25.4	50		3		±0.12	1.1	4.1		2	1.4		3.4				
28	28.5	56		3			1.3	4.3		2	1.6		3.6				
30	31	63		±0.6	3.5		±0.15	1.4		4.9	2.5		±0.1	1.75	4.25		
35	36	71			4	1.6		5.6		2.5	2			4.5			
40	41	80			5	±0.12		1.7		6.7	3			2.3	5.3		
45	46	91	5		2		7	3.5		2.5	6						
50	51	100	6		2.2		8.2	3.5		2.8	6.3						

●Material=Carbon spring steel. Hardness=HRC40~50.
Finish=Phosphate coating. Zinc plate plus Chromate.