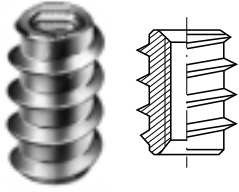


RAMPA Inserts type BV
comply with DIN 7965 sizes. These inserts have a full internal thread and are sunk on both sides, therefore they are especially well suited for automatic feeding.

RAMPA Inserts type CV
are without slot, therefore they are especially well suited for automatic feeding. The initial bore for the inserts is at the same time the through bore for the screws and so the borehole can be drilled in one operation.

Threads available in UNC or Ww.
Sizes not included in our range can be requested.

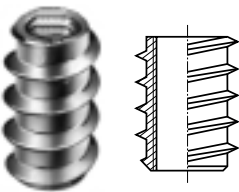
Maryland Metrics
<http://mdmetric.com>



RAMPA Inserts type BV

| Type BV Article No. | External Ø | Length | Internal Thread | Kilos per 1000 | XXX = available from stock | |
|------------------------|------------|--------|-----------------|----------------|----------------------------|---------------------------------|
| | | | | | Steel plain | Steel zinc plated ¹⁾ |
| 003 408 ... | 8 | 8 | M 4 | 1,2 | XXX | XXX |
| 003 410 ... | 8 | 10 | M 4 | 1,5 | XXX | XXX |
| 003 508 ... | 10 | 8 | M 5 | 2,0 | XXX | XXX |
| 003 510 ... | 10 | 10 | M 5 | 2,6 | XXX | XXX |
| 003 512 ... | 10 | 12 | M 5 | 3,0 | XXX | XXX |
| 003 514 ... | 10 | 14 | M 5 | 3,5 | XXX | XXX |
| 003 612 ... | 12 | 12 | M 6 | 4,6 | XXX | XXX |
| 003 615 ... | 12 | 15 | M 6 | 5,6 | XXX | XXX |
| 003 801 ... | 13 | 15 | M 8 | 6,0 | XXX | XXX |
| 003 802 ... | 13 | 18 | M 8 | 7,2 | XXX | XXX |
| 003 855 ... | 14 | 15 | M 8 | 7,1 | XXX | XXX |
| 003 858 ... | 14 | 18 | M 8 | 8,0 | XXX | XXX |
| 003 818 ... | 16 | 18 | M 8 | 11,2 | XXX | XXX |
| 003 120 ... | 18,5 | 20 | M 10 | 17,0 | XXX | XXX |
| 003 125 ... | 18,5 | 25 | M 10 | 22,0 | XXX | XXX |

Please complete in order
¹⁾001 for steel zinc plated



RAMPA Inserts type CV

| Type CV Article No. | External Ø | Length | Internal Thread | Kilos per 1000 | XXX = available from stock | |
|------------------------|------------|--------|-----------------|----------------|----------------------------|---------------------------------|
| | | | | | Steel plain | Steel zinc plated ¹⁾ |
| 006 408 ... | 6,5 | 8 | M 4 | 0,7 | XXX | XXX |
| 006 410 ... | 6,5 | 10 | M 4 | 0,9 | XXX | XXX |
| 006 508 ... | 8 | 8 | M 5 | 0,9 | XXX | XXX |
| 006 512 ... | 8 | 12 | M 5 | 1,4 | XXX | XXX |
| 006 632 ... | 9,3 | 12 | M 6 | 1,9 | XXX | XXX |
| 006 637 ... | 9,3 | 17 | M 6 | 3,1 | XXX | XXX |
| 006 610 ... | 10 | 10 | M 6 | 2,0 | XXX | XXX |
| 006 612 ... | 10 | 12 | M 6 | 2,3 | XXX | XXX |
| 006 614 ... | 10 | 14 | M 6 | 2,8 | XXX | XXX |
| 006 615 ... | 10 | 15 | M 6 | 2,9 | XXX | XXX |
| 006 617 ... | 10 | 17 | M 6 | 3,3 | XXX | XXX |
| 006 618 ... | 10 | 18 | M 6 | 3,5 | XXX | XXX |
| 006 620 ... | 10 | 20 | M 6 | 3,9 | XXX | XXX |
| 006 810 ... | 12 | 10 | M 8 | 2,8 | XXX | XXX |
| 006 812 ... | 12 | 12 | M 8 | 3,3 | XXX | XXX |
| 006 815 ... | 12 | 15 | M 8 | 4,0 | XXX | XXX |
| 006 818 ... | 12 | 18 | M 8 | 4,7 | XXX | XXX |
| 006 155 ... | 14 | 15 | M 10 | 4,5 | XXX | XXX |
| 006 158 ... | 14 | 18 | M 10 | 5,2 | XXX | XXX |
| 006 915 ... | 16 | 15 | M 10 | 7,1 | XXX | XXX |
| 006 920 ... | 16 | 20 | M 10 | 9,0 | XXX | XXX |

Please complete in order
¹⁾001 for steel zinc plated