

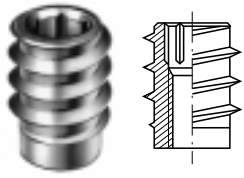
RAMPA®
INSERTS - SCREWS

RAMPA Inserts type SK
have a hexagonal socket and a full internal thread. The unthreaded lead on the external thread assists the centric lead when being emplaced.

RAMPA Inserts type SKZ
have a hexagonal socket, a full internal thread and a lead on the conical external thread.

Threads available in UNC.
Sizes not included in our range can be requested.

Maryland Metrics
<http://mdmetric.com>



RAMPA Inserts type SK

XXX = available from stock

Type SK Article No.	External Ø	Length	Internal Thread	Internal Hex Socket	Kilos per 1000	Steel plain	Steel zinc plated ¹⁾	Brass plain ²⁾	Stainless 1.4104 ³⁾	Stainless 1.4305 ⁴⁾
010 408 ...	8	8	M 4	SW 4	1,4	XXX	XXX			
010 410 ...	8	10	M 4	SW 4	1,9	XXX	XXX	XXX		
010 412 ...	8	12	M 4	SW 4	2,4	XXX	XXX			
010 508 ...	10	8	M 5	SW 5	2,1	XXX	XXX			
010 510 ...	10	10	M 5	SW 5	2,5	XXX	XXX			
010 512 ...	10	12	M 5	SW 5	2,8	XXX	XXX	XXX	XXX	XXX
010 514 ...	10	14	M 5	SW 5	3,3	XXX	XXX			
010 610 ...	12	10	M 6	SW 6	4,0	XXX	XXX			
010 612 ...	12	12	M 6	SW 6	4,8	XXX	XXX		XXX	XXX
010 615 ...	12	15	M 6	SW 6	6,0	XXX	XXX	XXX	XXX	XXX
010 618 ...	12	18	M 6	SW 6	7,0	XXX	XXX			
010 620 ...	12	20	M 6	SW 6	7,8	XXX	XXX			
010 623 ...	12	23	M 6	SW 6	9,0	XXX	XXX			
010 625 ...	12	25	M 6	SW 6	10,4	XXX	XXX			
010 852 ...	14	12	M 8	SW 8	5,5	XXX	XXX			
010 855 ...	14	15	M 8	SW 8	7,3	XXX	XXX			
010 858 ...	14	18	M 8	SW 8	8,7	XXX	XXX			
010 814 ...	16	14	M 8	SW 8	12,8	XXX	XXX			
010 818 ...	16	18	M 8	SW 8	14,6	XXX	XXX	XXX		
010 823 ...	16	23	M 8	SW 8	19,3	XXX	XXX			
010 830 ...	16	30	M 8	SW 8	25,9	XXX	XXX			
010 115 ...	18,5	15	M 10	SW 10	14,0	XXX	XXX			
010 120 ...	18,5	20	M 10	SW 10	19,2	XXX	XXX			
010 125 ...	18,5	25	M 10	SW 10	24,2	XXX	XXX	XXX		
010 130 ...	18,5	30	M 10	SW 10	29,2	XXX	XXX			
010 140 ...	18,5	40	M 10	SW 10	39,0	XXX	XXX			

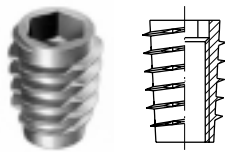
Please complete in order

¹⁾ 001 for steel zinc plated

²⁾ 01 for brass plain

³⁾ 02 for stainless steel 1.4104

⁴⁾ 03 for stainless steel 1.4305



RAMPA Inserts type SKZ

XXX = available from stock

Type SKZ Article No.	External Ø	Length	Internal Thread	Internal Hex Socket	Drill Hole Ø	Kilos per 1000	Die Casting yellow zinc plated
410 410 092	7,5	10	M 4	SW 4	5,7 - 6,0	0,9	XXX
410 513 092	11	13	M 5	SW 5	7,7 - 8,0	2,2	XXX
410 613 092	11,5	13	M 6	SW 6	8,7 - 9,0	2,9	XXX
410 620 092	11,5	20	M 6	SW 6	8,7 - 9,0	4,0	XXX
410 813 092	14	13	M 8	SW 8	11,2 - 11,5	4,1	XXX
410 820 092	14	20	M 8	SW 8	11,2 - 11,5	6,6	XXX