

Helium-Leakage Test

TECH. DOCUMENTATION

Laboratory equipment

Test-equipment
Manufacturer

Helium Leak Detector

Pfeifer Vacuum GmbH

Type

QualyTest™ HTL260

Purpose Leakage detection with Helium

Measure unit mbar · I /s

Measurable quantity min 5x10⁻¹² acc. AVS 2.1

max 1

Medium ³He , 4.6

Monitoring¹ /Calibration Externally/built-in

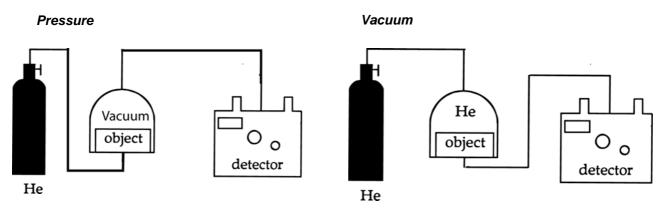
Documentation/Protocol connection to computer possible

Main method used for detection by sniffling



Methods		Parameter				
		fix	standard	optional		
Pressure (state in object)	Temperature (C°)		23	-40 to + 180		
	Pressure (bar)		10	1- 30		
	Environment		vacuum : 10 ⁻⁵ mbar			
	Humidity		Ambient air	0 – 90%		
	Medium		³ He , 4.6	H_2		
	suitable for		Tube unions and valves			
			Brass, Stainless steel, carbon-steel			

Method	Parameter				
		fix	standard	optional	
Vacuum (state in object)	Temperature (C°)		23		
	Pressure (bar)	10⁻⁵ mbar	10 ⁻⁵ mbar		
	Environment		³ He (80%)/amtient air		
	Medium		³ He , 4.6	H_2	
	size of vessel		∅ 100mm /L =250	∅ 200mm /L =350	
	suitable for		Tube unions and valves Brass, Stainless steel , carbon-steel		



¹ According to internal QA – Documentation XDB-AA200-003