



MARYLAND METRICS

phones: (410) 358-3130 (800) 638-1830

faxes: (410) 358-3142 (800) 872-9329

P.O. Box 261 Owings Mills, MD 21117 USA
 6119 Oakleaf Avenue Baltimore, MD 21215 USA

Available from

MARYLAND METRICS

R950 Series

316 STAINLESS STEEL ADAPTORS & FITTINGS

Adapter	Adaptateur	Adaptor
Edelstahl	Acier inoxydable	Stainless steel

Eigenschaften, Besonderheiten

- einfache Verbindungselemente mit Innen- und Aussengewinden, Anschlussstutzen
- zahlreiche Bauformen
- viele Kombinationsmöglichkeiten

Betriebsdruck

- gerade Verbinder: 75 bar nach DIN 10241
- Winkel und T-Stücke: ~ 10 bar

Werkstoff

- Typ 50 = 1.4571 (~ AISI 316 Ti)
- Typ 51 = 1.4401 (AISI 316)

Herstellung

- gerade Verbinder: gefertigt aus Vollmaterial
- Winkel und T-Stücke: Druckguss

G = Rohrgewinde BSP (zylindrisch) ISO 228
 R = Rohrgewinde (kegelig) DIN 2999
 NPT = Rohrgewinde (kegelig) ANSI B 1.20.1

Généralités

- éléments simples d'assemblage avec des filetages intérieurs et extérieurs, avec des pièces de raccordement
- grand nombre de formes de construction
- multiples possibilités de combinaisons de montages

Pression de service

- connections droites: 75 bar selon DIN 10241
- coudes et Tés: ~ 10 bar

Matériaux

- type 50 = 1.4571 (~ AISI 316 Ti)
- type 51 = 1.4401 (AISI 316)

Fabrication

- connections droites: fabriquées de matériel plein
- coudes et Tés: fonte moulé

G = filetage gas BSPC (cylindrique) ISO 228
 R = filetage gas BSP (conique) DIN 2999
 NPT = filetage NPT (conique) ANSI B 1.20.1

Special characteristics

- simple connecting pieces with internal and external threads, nipples
- large number of construction versions
- many possible combinations

Working Pressure

- straight connectors: 75 bar acc. DIN 10241
- elbow and T-pieces: ~ 10 bar

Materials

- type 50 = 1.4571 (~ AISI 316 Ti)
- type 51 = 1.4401 (AISI 316)

Manufacture

- straight connectors: made of all stainless steel
- elbows and T-pieces: die casting

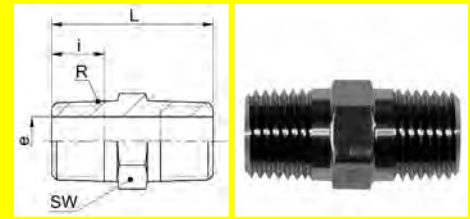
G = BSP pipe thread (straight) ISO 228
 R = BSP pipe thread (tapered) DIN 2999
 NPT = NPT pipe thread (tapered) ANSI B 1.20.1

Adapter Edelstahl

Adaptateurs inox

Adaptors stainless steel

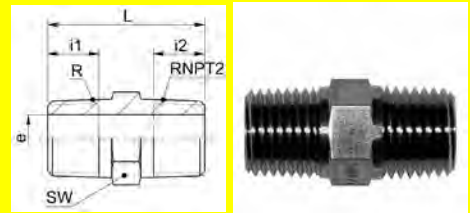
Doppelnippel R
Mamelon double R
Male adaptor R



AD HN 50

Type -R	Mat.-Nr.	SW	L	i	e	kg/100
R=Rohrgewinde (kegelig)	R=Filetage-gaz BSP (conique)			R=BSP thread (tapered)		
AD HN 50-1/8-1/8	TAD.5110.042	12	25.0	9.5	6.0	1.005
AD HN 50-1/4-1/4	TAD.5110.104	14	31.0	12.5	8.0	1.979
AD HN 50-3/8-3/8	TAD.5110.166	17	33.0	12.5	10.5	3.180
AD HN 50-1/2-1/2	TAD.5110.228	22	43.0	17.5	13.0	6.749
AD HN 50-3/4-3/4	TAD.5110.292	27	48.0	19.0	21.0	7.285
AD HN 50-1-1	TAD.5110.414	36	52.0	21.0	26.0	13.822

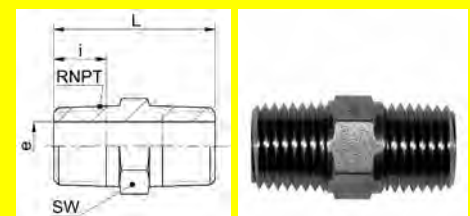
Doppelnippel R-NPT
Mamelon double R-NPT
Male adaptor R-NPT



AD HN 50 R-NPT

Type -R -RNPT2	Mat.-Nr.	SW	L	i1	i2	e	kg/100
R=Rohrgewinde (kegelig)	R=Filetage-gaz BSP (conique)					R=BSP thread (tapered)	
RNPT2=NPT Gewinde	RNPT2=Filetage NPT					RNPT2=NPT thread	
AD HN 50-1/8-1/8 NPT	TAD.5114.042	12	25.0	9.5	9.5	6.0	1.067
AD HN 50-1/4-1/4 NPT	TAD.5114.104	14	31.0	12.5	12.5	8.0	2.061
AD HN 50-3/8-3/8 NPT	TAD.5114.166	17	33.0	12.5	12.5	10.5	3.260
AD HN 50-1/2-1/2 NPT	TAD.5114.228	22	43.0	17.5	17.5	13.0	6.850
AD HN 50-3/4-3/4 NPT	TAD.5114.292	27	48.0	19.0	19.0	21.0	7.371
AD HN 50-1-1 NPT	TAD.5114.414	36	52.0	21.0	21.0	26.0	13.760

Doppelnippel NPT-NPT
Mamelon double NPT-NPT
Male adaptor NPT-NPT



AD HN 50 NPT-NPT

Type -RNPT	Mat.-Nr.	SW	L	i	e	kg/100
RNPT=NPT Gewinde	RNPT=Filetage NPT					RNPT=NPT thread
AD HN 50-1/8 NPT-1/8 NPT	TAD.5111.042	12	25.0	9.5	6.0	1.113
AD HN 50-1/4 NPT-1/4 NPT	TAD.5111.104	14	31.0	12.5	8.0	2.141
AD HN 50-3/8 NPT-3/8 NPT	TAD.5111.166	17	33.0	12.5	10.5	3.340
AD HN 50-1/2 NPT-1/2 NPT	TAD.5111.228	22	43.0	17.5	13.0	6.949
AD HN 50-3/4 NPT-3/4 NPT	TAD.5111.292	27	48.0	19.0	21.0	7.457
AD HN 50-1 NPT-1 NPT	TAD.5111.414	36	52.0	21.0	26.0	13.698

Adapter Edelstahl

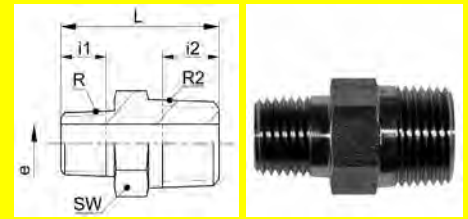
Adaptateurs inox

Adaptors stainless steel

Doppelnippel reduziert

Mamelon double réduit

Reducing male adaptor



AD HRN 50

Type -R -R2	Mat.-Nr.	SW	L	i1	i2	e	kg/100
R=Rohrgewinde (kegelig)	R=Filetage-gaz BSP (conique)						
R2=Rohrgewinde (kegelig)	R2=Filetage-gaz BSP (conique)						

Doppelnippel

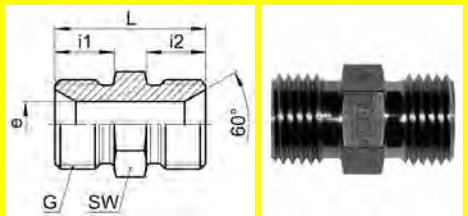
60°-Innenkonus

Mamelon double

cône intérieur 60°

Male adaptor

60° inner cone



ADH HNC 50

Type -G	Mat.-Nr.	SW	L	i	e	kg/100
G=Rohrgewinde (zylindrisch)	G=Filetage-gaz BSP (cylindrique)					

Doppelnippel

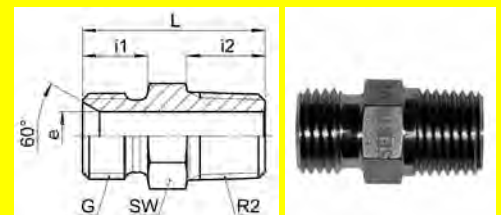
60° Innenkonus / kegeliges Aussengewinde

Mamelon double

cône intérieur 60° / filetage extérieur conique

Male adaptor

60° inner cone / tapered external thread



ADH HNIC 50

Type -G -R2	Mat.-Nr.	SW	L	i1	i2	e	kg/100
G=Rohrgewinde (zylindrisch)	G=Filetage-gaz BSP (cylindrique)						
R2=Rohrgewinde (kegelig)	R2=Filetage-gaz BSP (conique)						

Adapter Edelstahl

Adaptateurs inox

Adaptors stainless steel

Sechskantnippel

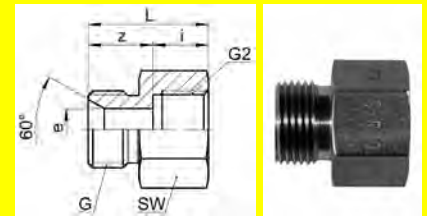
60° Innenkonus / Innengewinde

Mamelon hexagonal

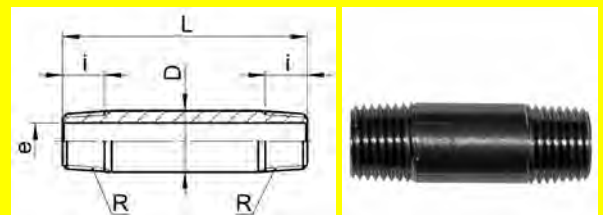
cône intérieur 60° / filetage intérieur

Hexagonal nipple

60° inner cone / internal thread

**ADH A 50**

Type -G -G2	Mat.-Nr.	SW	L	i	z	e	kg/100
G=Rohrgewinde (zylindrisch)	G=Filetage-gaz BSP (cylindrique)				G=BSP thread (straight)		
G2=Rohrgewinde (zylindrisch)	G2=Filetage-gaz BSP (cylindrique)				G2=BSP thread (straight)		
ADH A 50-3/8 -3/8	496.5320.166	22	26.0	10.0	0.6	9.0	3.870
ADH A 50-1/2 -1/2	496.5320.228	27	29.0	13.0	0.6	12.0	6.110

Rohrdoppelnippel**Mamelon double tubulaire****Tube double nipple****AD CN 50**

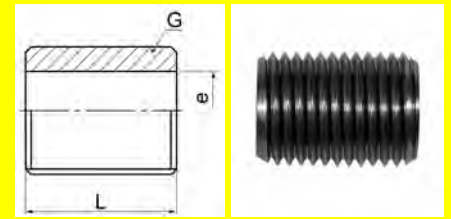
Type -R xL	Mat.-Nr.	L	D	i	e	kg/100
R=Rohrgewinde (kegelig)	R=Filetage-gaz BSP (conique)				R=BSP thread (tapered)	
AD CN 50-1/8 x40	TAD.5150.021	40.0	10.0	8.0	6.0	1.400
AD CN 50-1/8 x60	TAD.5150.023	60.0	10.0	8.0	6.0	2.200
AD CN 50-1/4 x40	TAD.5150.042	40.0	14.0	9.0	9.0	2.400
AD CN 50-1/4 x60	TAD.5150.045	60.0	14.0	9.0	9.0	2.860
AD CN 50-1/4 x80	TAD.5150.049	80.0	14.0	9.0	9.0	5.700
AD CN 50-1/4 x100	TAD.5150.053	100.0	14.0	9.0	9.0	7.100
AD CN 50-1/4 x150	TAD.5150.058	150.0	14.0	9.0	9.0	8.000
AD CN 50-3/8 x60	TAD.5150.060	60.0	17.0	12.0	12.0	4.000
AD CN 50-1/2 x40	TAD.5150.082	40.0	21.0	13.0	16.0	3.600
AD CN 50-1/2 x60	TAD.5150.084	60.0	21.0	13.0	16.0	5.970
AD CN 50-1/2 x80	TAD.5150.086	80.0	21.0	13.0	16.0	8.100
AD CN 50-1/2 x100	TAD.5150.088	100.0	21.0	13.0	16.0	11.050
AD CN 50-1/2 x150	TAD.5150.093	150.0	21.0	13.0	16.0	15.900
AD CN 50-3/4 x80	TAD.5150.126	80.0	27.0	17.0	20.0	10.850
AD CN 50-3/4 x100	TAD.5150.128	100.0	27.0	17.0	20.0	12.800
AD CN 50-3/4 x150	TAD.5150.134	150.0	27.0	17.0	20.0	20.300
AD CN 50-1 x60	TAD.5150.162	60.0	34.0	17.0	28.0	11.600
AD CN 50-1 x80	TAD.5150.164	80.0	34.0	17.0	28.0	13.300
AD CN 50-1 x100	TAD.5150.166	100.0	34.0	17.0	28.0	14.900
AD CN 50-1 x150	TAD.5150.171	150.0	34.0	17.0	28.0	32.200
AD CN 50-1 x180	TAD.5150.174	180.0	34.0	17.0	28.0	38.600
AD CN 50-1 x200	TAD.5150.176	200.0	34.0	17.0	28.0	43.700

Adapter Edelstahl

Adaptateurs inox

Adaptors stainless steel

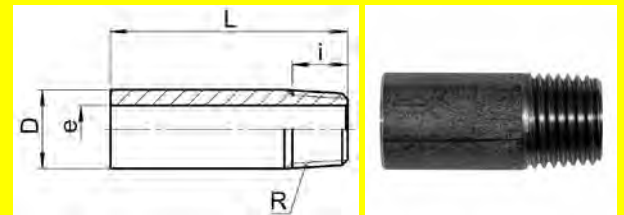
Rohrnippel
Mamelon tubulaire
Tube nipple



AD CNS 50

Type -G	Mat.-Nr.	L	e	kg/100
G=Rohrgewinde (zylindrisch)	G=Filetage-gaz BSP (cylindrique)		G=BSP thread (straight)	
AD CNS 50-1/4	TAD.5180.104	18.0	9.0	0.600
AD CNS 50-3/8	TAD.5180.166	22.0	12.0	1.070
AD CNS 50-1/2	TAD.5180.228	25.0	16.0	1.440
AD CNS 50-3/4	TAD.5180.292	30.0	22.0	2.650

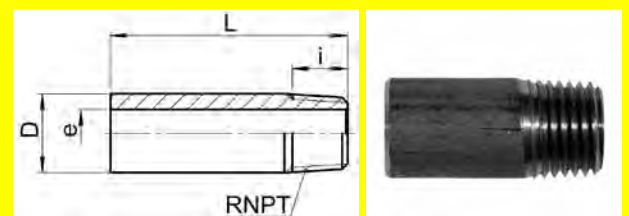
Rohranschweissnippel
Raccord à souder
Weld-on nipple



AD CNW 50

Type -R	Mat.-Nr.	L	D	i	e	kg/100
R=Rohrgewinde (kegelig)	R=Filetage-gaz BSP (conique)			R=BSP thread (tapered)		
AD CNW 50-1/8	TAD.5170.020	30.0	10.0	8.0	6.0	0.900
AD CNW 50-1/4	TAD.5170.040	30.0	13.5	9.0	9.0	1.100
AD CNW 50-3/8	TAD.5170.060	30.0	17.0	12.0	12.0	1.760
AD CNW 50-1/2	TAD.5170.080	35.0	21.0	13.0	16.5	3.600
AD CNW 50-3/4	TAD.5170.120	40.0	27.0	15.0	21.5	5.200
AD CNW 50-1	TAD.5170.160	40.0	34.0	17.0	28.0	5.250

Rohranschweissnippel NPT
Raccord à souder NPT
Weld-on nipple NPT



AD CNW 50 NPT

Type -RNPT	Mat.-Nr.	L	D	i	e	kg/100
RNPT=NPT Gewinde	RNPT=Filetage NPT			RNPT=NPT thread		
AD CNW 50-1/8 NPT	TAD.5171.020	30.0	10.0	8.5	6.0	0.720
AD CNW 50-1/4 NPT	TAD.5171.040	30.0	13.5	12.5	8.8	1.140
AD CNW 50-3/8 NPT	TAD.5171.060	30.0	17.0	12.0	12.0	2.100
AD CNW 50-1/2 NPT	TAD.5171.080	35.0	21.0	13.0	16.5	2.400
AD CNW 50-3/4 NPT	TAD.5171.120	40.0	27.0	17.5	22.0	3.320
AD CNW 50-1 NPT	TAD.5171.160	40.0	33.5	21.0	27.5	5.010

Adapter Edelstahl

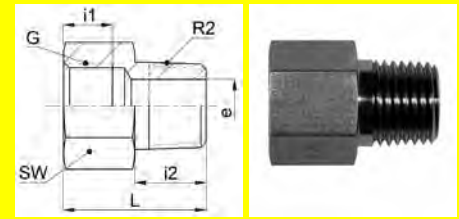
Adaptateurs inox

Adaptors stainless steel

Übergangsnippel G-R

Adaptateur mâle G-R

Male adaptor G-R



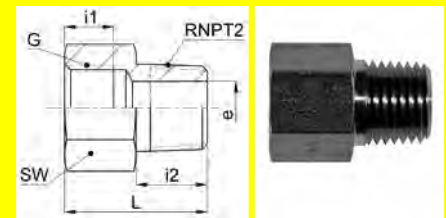
AD A 50 G-R

Type -G-R2	Mat.-Nr.	SW	L	i1	i2	e	kg/100
G=Rohrgewinde (zylindrisch)	G=Filetage-gaz BSP (cylindrique)			G=BSP thread (straight)			
R2=Rohrgewinde (kegelig)	R2=Filetage-gaz BSP (conique)			R2=BSP thread (tapered)			
AD A 50-1/8-1/8	TAD.5120.042	14	21.0	8.0	9.5	6.0	1.226
AD A 50-1/8-1/4	TAD.5130.044	14	18.5	8.0	12.0	8.6	1.139
AD A 50-1/8-3/8	TAD.5130.046	17	20.5	8.0	12.0	8.6	2.456
AD A 50-1/8-1/2	TAD.5130.048	22	25.5	8.0	14.0	8.6	5.502
AD A 50-1/4-1/8	TAD.5120.102	17	23.0	9.0	9.5	6.0	1.776
AD A 50-1/4-1/4	TAD.5120.104	17	26.0	9.0	12.5	8.0	2.192
AD A 50-1/4-3/8	TAD.5130.106	17	20.5	9.0	12.0	11.4	1.798
AD A 50-1/4-1/2	TAD.5130.108	22	25.5	9.0	14.0	11.4	4.693
AD A 50-1/4-3/4	TAD.5130.110	27	29.0	9.0	16.0	11.4	9.574
AD A 50-3/8-1/4	TAD.5120.164	22	28.0	9.5	12.5	8.0	3.586
AD A 50-3/8-3/8	TAD.5120.166	22	27.0	9.5	12.5	10.5	3.698
AD A 50-3/8-1/2	TAD.5130.168	22	25.5	9.5	14.0	15.0	3.939
AD A 50-3/8-3/4	TAD.5130.170	27	29.0	9.5	16.0	15.0	7.647
AD A 50-3/8-1	TAD.5130.172	36	31.0	9.5	18.0	15.0	16.634
AD A 50-1/2-1/4	TAD.5120.224	27	31.0	11.5	12.5	8.0	5.815
AD A 50-1/2-3/8	TAD.5120.226	27	30.0	11.5	12.5	10.5	5.780
AD A 50-1/2-1/2	TAD.5120.228	27	35.0	11.0	18.0	13.0	7.183
AD A 50-1/2-3/4	TAD.5130.232	27	29.0	11.5	16.0	18.6	6.079
AD A 50-1/2-1	TAD.5130.236	36	31.0	11.0	18.0	18.6	14.496
AD A 50-3/4-1/2	TAD.5120.288	32	39.0	14.0	17.5	13.0	9.662
AD A 50-3/4-3/4	TAD.5120.292	32	40.0	14.0	19.0	21.0	9.166
AD A 50-3/4-1	TAD.5130.296	36	31.0	14.0	18.0	24.1	10.487
AD A 50-1-1/2	TAD.5120.408	41	45.0	17.0	17.5	13.0	18.781
AD A 50-1-3/4	TAD.5120.412	41	45.0	17.0	19.0	21.0	17.126
AD A 50-1-1	TAD.5120.414	41	45.0	17.0	21.0	26.0	17.524

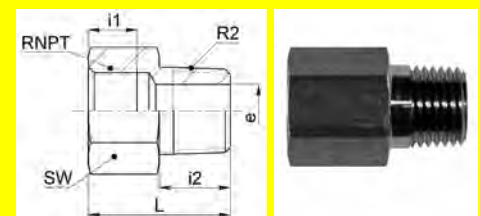
Adapter Edelstahl

Adaptateurs inox

Adaptors stainless steel

Übergangsnippel G-NPT**Adaptateur mâle G-NPT****Male adaptor G-NPT****AD A 50 G-NPT**

Type -G -RNPT2	Mat.-Nr.	SW	L	i1	i2	e	kg/100
G=Rohrgewinde (zylindrisch)	G=Filetage-gaz BSP (cylindrique)					G=BSP thread (straight)	
RNPT2=NPT Gewinde	RNPT2=Filetage NPT					RNPT2=NPT thread	
AD A 50-1/8-1/8 NPT	TAD.5124.042	14	21.0	8.0	9.5	6.0	1.277
AD A 50-1/8-1/4 NPT	TAD.5134.044	14	18.5	8.0	12.5	8.6	1.220
AD A 50-1/8-3/8 NPT	TAD.5134.046	17	20.5	8.0	12.5	8.6	2.537
AD A 50-1/8-1/2 NPT	TAD.5134.048	22	25.5	8.0	17.5	8.6	5.600
AD A 50-1/4-1/8 NPT	TAD.5124.102	17	23.0	9.0	9.0	6.0	1.827
AD A 50-1/4-1/4 NPT	TAD.5124.104	17	26.0	9.0	12.0	8.0	2.271
AD A 50-1/4-3/8 NPT	TAD.5134.106	17	20.5	9.0	12.5	11.4	1.879
AD A 50-1/4-1/2 NPT	TAD.5134.108	22	25.5	9.0	17.5	11.4	4.791
AD A 50-1/4-3/4 NPT	TAD.5134.110	27	29.0	9.0	19.0	11.4	9.660
AD A 50-3/8-1/4 NPT	TAD.5124.164	22	28.0	9.5	12.5	8.0	3.666
AD A 50-3/8-3/8 NPT	TAD.5124.166	22	27.0	9.5	12.5	10.5	3.786
AD A 50-3/8-1/2 NPT	TAD.5134.168	22	25.5	9.5	17.5	15.0	3.490
AD A 50-1/2-1/4 NPT	TAD.5124.224	27	31.0	11.5	12.5	8.0	5.895
AD A 50-1/2-3/8 NPT	TAD.5124.226	27	30.0	11.5	12.0	10.5	5.868
AD A 50-1/2-1/2 NPT	TAD.5124.228	27	35.0	11.5	17.5	13.0	7.280
AD A 50-1/2-3/4 NPT	TAD.5134.232	27	29.0	11.5	19.0	18.6	6.165
AD A 50-3/4-1/2 NPT	TAD.5124.288	32	39.0	14.0	17.5	13.0	9.759
AD A 50-3/4-3/4 NPT	TAD.5124.292	32	40.0	14.0	19.0	21.0	9.252
AD A 50-3/4-1 NPT	TAD.5134.296	36	31.0	14.0	21.0	24.1	10.445
AD A 50-1-3/4 NPT	TAD.5124.412	41	45.0	17.0	19.0	21.0	17.213
AD A 50-1-1 NPT	TAD.5124.414	41	45.0	17.0	21.0	26.0	17.482

Übergangsnippel NPT-R**Adaptateur mâle NPT-R****Male adaptor NPT-R****AD A 50 NPT-R**

Type -RNPT -R2	Mat.-Nr.	SW	L	i1	i2	e	kg/100
RNPT=NPT Gewinde	RNPT=Filetage NPT					RNPT=NPT thread	
R2=Rohrgewinde (kegelig)	R2=Filetage-gaz BSP (conique)					R2=BSP thread (tapered)	
AD A 50-1/8 NPT-1/8	TAD.5125.042	14	21.0	10.0	9.5	6.0	1.239
AD A 50-1/8 NPT-1/4	TAD.5135.044	14	18.5	6.7	12.0	8.4	1.142
AD A 50-1/4 NPT-1/4	TAD.5125.104	17	29.0	14.0	12.0	8.0	2.424
AD A 50-1/4 NPT-3/8	TAD.5135.106	17	20.5	10.2	12.5	10.8	1.869
AD A 50-1/4 NPT-1/2	TAD.5135.108	22	25.5	10.2	17.5	10.8	4.802
AD A 50-3/8 NPT-3/8	TAD.5125.166	22	29.0	14.0	12.0	10.5	3.800
AD A 50-1/2 NPT-1/2	TAD.5125.228	27	38.0	18.0	17.5	13.0	8.108
AD A 50-1/2 NPT-3/4	TAD.5135.232	27	29.0	13.5	19.0	17.7	6.418
AD A 50-3/4 NPT-3/4	TAD.5125.292	32	43.0	20.0	19.0	21.0	10.371
AD A 50-1 NPT-1	TAD.5125.414	36	45.0	23.0	21.0	26.0	12.020

Adapter Edelstahl

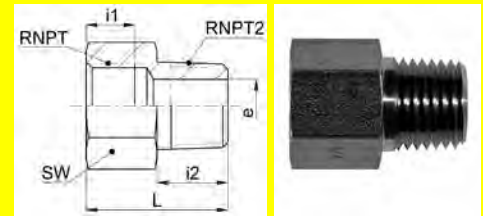
Adaptateurs inox

Adaptors stainless steel

Übergangsnippel NPT-NPT

Adaptateur mâle NPT-NPT

Male adaptor NPT-NPT



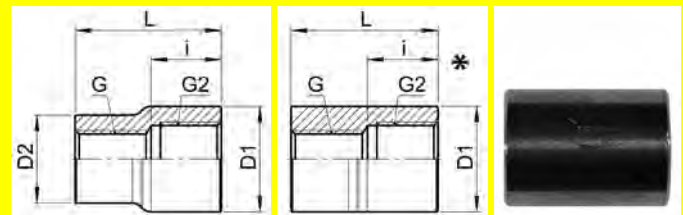
AD A 50 NPT-NPT

Type -RNPT -RNPT2	Mat.-Nr.	SW	L	i1	i2	e	kg/100
RNPT=NPT Gewinde RNPT2=NPT Gewinde	RNPT=Filetage NPT RNPT2=Filetage NPT					RNPT=NPT thread RNPT2=NPT thread	
AD A 50-1/8 NPT -1/4 NPT	TAD.5131.044	14	18.5	6.7	12.5	8.4	1.280
AD A 50-1/8 NPT -3/8 NPT	TAD.5131.046	17	20.5	6.7	12.5	8.4	2.660
AD A 50-1/4 NPT -1/8 NPT	TAD.5121.102	17	26.0	10.2	9.5	6.0	2.150
AD A 50-1/4 NPT -3/8 NPT	TAD.5131.106	17	20.5	10.2	12.5	10.8	2.070
AD A 50-1/4 NPT -1/2 NPT	TAD.5131.108	22	25.5	10.2	17.0	10.8	5.150
AD A 50-3/8 NPT -1/4 NPT	TAD.5121.164	22	30.0	10.3	12.5	8.0	3.920
AD A 50-3/8 NPT -1/2 NPT	TAD.5131.168	22	25.5	10.3	17.0	13.9	3.980
AD A 50-1/2 NPT -1/4 NPT	TAD.5121.224	27	35.0	13.5	12.5	8.0	7.505
AD A 50-1/2 NPT -3/8 NPT	TAD.5121.226	27	35.0	13.5	12.5	10.5	7.866
AD A 50-1/2 NPT -3/4 NPT	TAD.5131.232	27	29.0	13.5	19.0	17.7	6.820
AD A 50-1/2 NPT -1 NPT	TAD.5131.236	36	31.0	13.5	21.0	17.7	15.510
AD A 50-3/4 NPT -1/2 NPT	TAD.5121.288	32	43.0	13.8	17.0	13.0	12.030
AD A 50-3/4 NPT -1 NPT	TAD.5131.296	36	31.0	13.8	21.0	22.5	11.920
AD A 50-1 NPT -1/2 NPT	TAD.5121.408	36	48.0	17.4	17.0	13.0	14.540
AD A 50-1 NPT -3/4 NPT	TAD.5121.412	36	48.0	17.4	19.0	21.0	13.110

Muffe lang

Manchon long

Sleeve long



AD C 50

Type -G -G2	Mat.-Nr.	L	D1	D2	i	kg/100
G=Rohrgewinde (zylindrisch) G2=Rohrgewinde (zylindrisch)	G=Filetage-gaz BSP (cylindrique) G2=Filetage-gaz BSP (cylindrique)					G=BSP thread (straight) G2=BSP thread (straight)
AD C 50-1/8-1/8 *	TAD.5140.042	17.0	14.0			1.150
AD C 50-1/8-1/4	TAD.5140.044	25.0	18.0	15.0	17.0	2.540
AD C 50-1/4-1/4 *	TAD.5140.104	25.0	18.0			2.150
AD C 50-1/4-3/8	TAD.5140.106	30.0	22.5	17.5	16.0	5.140
AD C 50-1/4-1/2	TAD.5140.108	37.0	28.0	18.0	17.0	8.600
AD C 50-3/8-3/8 *	TAD.5140.166	27.0	22.0			3.600
AD C 50-3/8-1/2	TAD.5140.168	34.0	28.0	22.0	20.0	7.660
AD C 50-1/2-1/2 *	TAD.5140.228	34.0	27.0			5.760
AD C 50-1/2-3/4	TAD.5140.232	39.0	33.0	27.0	18.0	13.860
AD C 50-3/4-3/4 *	TAD.5140.292	36.0	33.0			8.600
AD C 50-3/4-1	TAD.5140.296	45.0	40.0	33.0	21.0	26.340
AD C 50-3/4-1 1/4	TAD.5140.298	50.0	50.0	33.0	22.0	29.310
AD C 50-1-1 *	TAD.5140.414	43.0	40.0			15.250
AD C 50-1-1 1/4	TAD.5140.418	50.0	50.0	40.0	30.0	34.420

Adapter Edelstahl

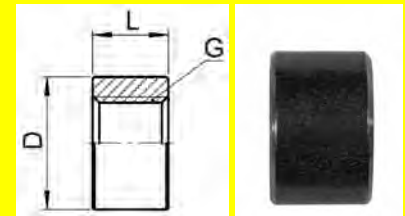
Adaptateurs inox

Adaptors stainless steel

Muffe kurz

Manchon court

Sleeve short



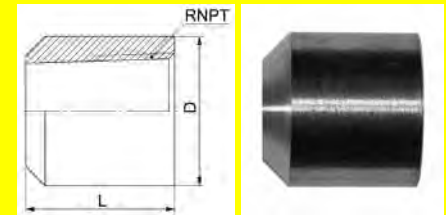
AD CS 50

Type -G	Mat.-Nr.	L	D	kg/100
G=Rohrgewinde (zylindrisch)	G=Filetage-gaz BSP (cylindrique)		G=BSP thread (straight)	
AD CS 50-1/8	TAD.5200.042	8.0	14.0	0.500
AD CS 50-1/4	TAD.5200.104	11.0	17.0	0.900
AD CS 50-3/8	TAD.5200.166	12.0	22.0	1.550
AD CS 50-1/2	TAD.5200.228	15.0	27.0	2.600
AD CS 50-3/4	TAD.5200.292	17.0	32.0	3.670
AD CS 50-1	TAD.5200.414	19.0	40.0	6.100

Hochdruckanschweissmuffe

Manchon haute pression à souder

High-pressure weld-on adaptor



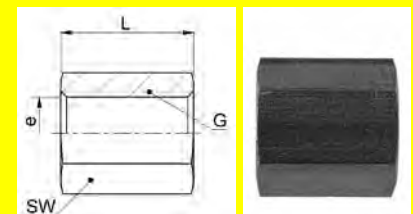
AD FCW 50

Type -RNPT	Mat.-Nr.	L	D	kg/100
RNPT=NPT Gewinde	RNPT=Filetage NPT		RNPT=NPT thread	
AD FCW 50-1/8 NPT	TAD.5161.042	21.0	20.0	3.700
AD FCW 50-1/4 NPT	TAD.5161.104	25.0	25.0	6.900
AD FCW 50-3/8 NPT	TAD.5161.166	30.0	25.0	7.100
AD FCW 50-1/2 NPT	TAD.5161.228	30.0	32.0	11.600
AD FCW 50-1 NPT	TAD.5161.414	50.0	50.0	39.500

Sechskantmuffe

Manchon hexagonal

Hexagonal sleeve



AD HC 50

Type -G	Mat.-Nr.	SW	L	e	kg/100
G=Rohrgewinde (zylindrisch)	G=Filetage-gaz BSP (cylindrique)			G=BSP thread (straight)	
AD HC 50-1/8-1/8	TAD.5100.042	17	17.0	8.6	2.278
AD HC 50-1/4-1/4	TAD.5100.104	22	25.0	11.4	5.500
AD HC 50-3/8-3/8	TAD.5100.166	22	26.0	15.0	4.391
AD HC 50-1/2-1/2	TAD.5100.228	27	34.0	18.6	8.425
AD HC 50-3/4-3/4	TAD.5100.292	32	36.0	24.1	10.686
AD HC 50-1-1	TAD.5100.414	46	43.0	30.3	33.192

Adapter Edelstahl

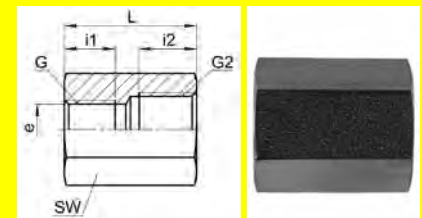
Adaptateurs inox

Adaptors stainless steel

Sechskantmuffe reduziert

Manchon hexagonal réduit

Hexagonal reducing sleeve



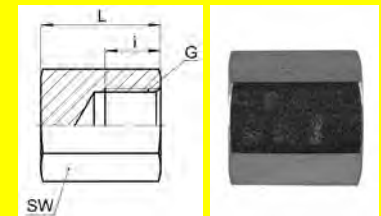
AD HRC 50

Type -G-G2	Mat.-Nr.	SW	L	i1	i2	e	kg/100
G=Rohrgewinde (zylindrisch)	G=Filetage-gaz BSP (cylindrique)			G=BSP thread (straight)			
G2=Rohrgewinde (zylindrisch)	G2=Filetage-gaz BSP (cylindrique)			G2=BSP thread (straight)			
AD HRC 50-1/8-1/4	TAD.5100.044	22	25.0	8.0	9.0	8.6	5.938
AD HRC 50-1/8-3/8	TAD.5100.046	22	30.0	8.0	9.5	8.6	6.500
AD HRC 50-1/8-1/2	TAD.5100.048	27	41.0	8.0	11.0	8.6	14.097
AD HRC 50-1/4-3/8	TAD.5100.106	22	29.0	9.0	9.0	11.4	5.746
AD HRC 50-1/4-1/2	TAD.5100.108	27	40.0	9.0	11.0	11.4	12.941
AD HRC 50-3/8-1/2	TAD.5100.168	27	38.0	9.5	11.0	15.0	10.055
AD HRC 50-1/2-3/4	TAD.5100.232	32	41.0	11.0	14.0	18.6	15.200
AD HRC 50-1/2-1	TAD.5100.236	46	51.0	11.5	17.0	18.6	48.706

Rohrkappe

Capuchon

Hexagonal cap



AD HCP 50

Type -G	Mat.-Nr.	SW	L	i	kg/100
G=Rohrgewinde (zylindrisch)	G=Filetage-gaz BSP (cylindrique)			G=BSP thread (straight)	
AD HCP 50-1/8	TAD.5000.020	17	19.0	8.0	2.757
AD HCP 50-1/4	TAD.5000.040	22	24.0	9.0	5.932
AD HCP 50-3/8	TAD.5000.060	22	27.0	9.5	5.875
AD HCP 50-1/2	TAD.5000.080	27	37.0	11.0	12.700
AD HCP 50-3/4	TAD.5000.120	32	38.0	14.0	16.363
AD HCP 50-1	TAD.5000.160	46	44.0	17.0	43.193

Verschlusschraube

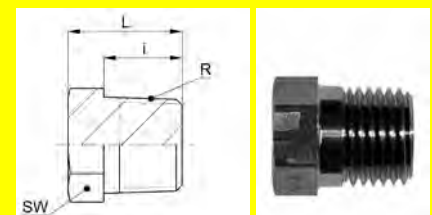
mit Aussen-6kt.

Bouchon fileté

à 6 pans

Screw plug

with hex-nut



AD HP 50 R

Type -R	Mat.-Nr.	SW	L	i	kg/100
R=Rohrgewinde (kegelig)	R=Filetage-gaz BSP (conique)			R=BSP thread (tapered)	
AD HP 50-1/8	TAD.5020.020	12	15.5	9.5	1.017
AD HP 50-1/4	TAD.5020.040	14	18.5	12.5	1.892
AD HP 50-3/8	TAD.5020.060	17	20.5	12.5	3.289
AD HP 50-1/2	TAD.5020.080	22	25.5	17.5	6.548
AD HP 50-3/4	TAD.5020.120	27	29.0	19.0	11.671
AD HP 50-1	TAD.5020.160	36	31.0	21.0	20.534

Adapter Edelstahl

Adaptateurs inox

Adaptors stainless steel

Verschlusschraube NPT

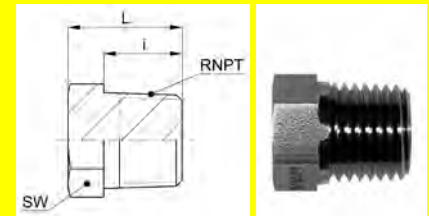
mit Aussen-6kt.

Bouchon fileté NPT

à 6 pans

Screw plug NPT

with hex-nut

AD HP 50 NPT

Type -RNPT	Mat.-Nr.	SW	L	i	kg/100
RNPT=NPT Gewinde	RNPT=Filetage NPT			RNPT=NPT thread	
AD HP 50-1/8 NPT	TAD.5021.020	12	15.5	9.5	1.070
AD HP 50-1/4 NPT	TAD.5021.040	14	18.5	12.5	1.973
AD HP 50-3/8 NPT	TAD.5021.060	17	20.5	12.5	3.370
AD HP 50-1/2 NPT	TAD.5021.080	22	25.5	17.5	6.647
AD HP 50-3/4 NPT	TAD.5021.120	27	29.0	19.0	11.756
AD HP 50-1 NPT	TAD.5021.160	36	31.0	21.0	20.472

Verschlusschraube

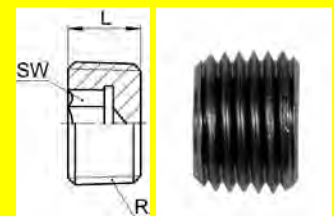
mit Innen-6kt.

Bouchon fileté

avex six pans creux

Screw plug

with hexagon socket

AD SP 50

Type -R	Mat.-Nr.	SW	L	kg/100
R=Rohrgewinde (kegelig)	R=Filetage-gaz BSP (conique)		R=BSP thread (tapered)	
AD SP 50-1/8	TAD.5010.020	5	8.0	0.338
AD SP 50-1/4	TAD.5010.040	7	10.0	0.740
AD SP 50-3/8	TAD.5010.060	8	10.0	1.250
AD SP 50-1/2	TAD.5010.080	10	10.0	1.940
AD SP 50-3/4	TAD.5010.110	12	12.0	3.800
AD SP 50-1	TAD.5010.160	17	12.0	5.760

Verschlusschraube

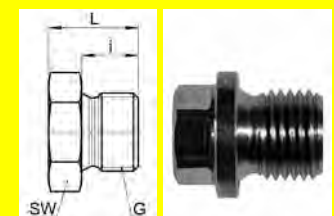
mit Aussen-6kt.

Bouchon fileté

à 6 pans

Screw plug

with hex-nut

AD HPS 50

Type -G	Mat.-Nr.	SW	L	i	kg/100
G=Rohrgewinde (zylindrisch)	G=Filetage-gaz BSP (cylindrique)			G=BSP thread (straight)	
AD HPS 50-1/8	TAD.5030.020	10	17.0	8.0	1.160
AD HPS 50-1/4	TAD.5030.040	13	21.0	12.0	2.600
AD HPS 50-3/8	TAD.5030.060	17	21.0	12.0	3.960
AD HPS 50-1/2	TAD.5030.080	19	26.5	14.0	6.960
AD HPS 50-3/4	TAD.5030.120	24	30.0	16.0	12.620
AD HPS 50-1	TAD.5030.160	27	32.0	16.0	19.900

Adapter Edelstahl

Adaptateurs inox

Adaptors stainless steel

Verschlusschraube

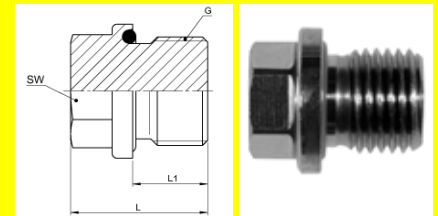
mit O-Ring (FKM)

Bouchon fileté

avec joint torique (FKM)

Screw plug

with O-ring (FKM)

AD HPO 50

Type -G	Mat.-Nr.	SW	L	i	kg/100
G=Rohrgewinde (zylindrisch)	G=Filetage-gaz BSP (cylindrique)			G=BSP thread (straight)	
AD HPO 50-1/8	TAD.5040.020	10	17.0	8.0	1.180
AD HPO 50-1/4	TAD.5040.040	13	21.0	12.0	2.280
AD HPO 50-3/8	TAD.5040.060	17	21.0	12.0	3.780
AD HPO 50-1/2	TAD.5040.080	19	26.0	14.0	7.000

Verschlusschraube

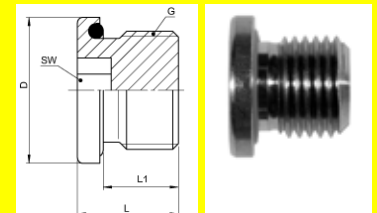
mit O-Ring (FKM)

Bouchon fileté

avec joint torique (FKM)

Screw plug

with O-ring (FKM)

AD HSPO 50

Type -G	Mat.-Nr.	SW	L	D	i	kg/100
G=Rohrgewinde (zylindrisch)	G=Filetage-gaz BSP (cylindrique)			G=BSP thread (straight)		
AD HSPO 50-1/8	TAD.5050.020	5	11.0	14.0	8.0	0.610
AD HSPO 50-1/4	TAD.5050.040	6	15.0	18.0	12.0	1.410
AD HSPO 50-3/8	TAD.5050.060	8	15.0	18.0	12.0	2.200
AD HSPO 50-1/2	TAD.5050.080	10	18.0	26.0	14.0	4.130
AD HSPO 50-3/4	TAD.5050.120	12	20.0	32.0	16.0	7.380

Verschlusschraube

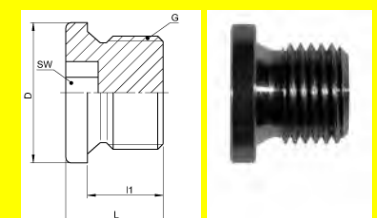
mit Innen-6kt.

Bouchon fileté

avec six pans creux

Screw plug

with hexagon socket

AD HSP 50

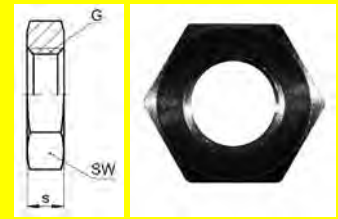
Type -G	Mat.-Nr.	SW	L	D	i	kg/100
G=Rohrgewinde (zylindrisch)	G=Filetage-gaz BSP (cylindrique)			G=BSP thread (straight)		
AD HSP 50-1/8	TAD.5070.020	5	11.0	14.0	8.0	0.650
AD HSP 50-1/4	TAD.5070.040	6	15.0	18.0	12.0	1.470
AD HSP 50-3/8	TAD.5070.060	8	15.0	22.0	12.0	2.320
AD HSP 50-1/2	TAD.5070.080	10	18.0	26.0	14.0	4.350
AD HSP 50-3/4	TAD.5070.120	12	20.0	32.0	16.0	7.700
AD HSP 50-1	TAD.5070.160	17	21.0	39.0	16.0	12.000

Adapter Edelstahl

Adaptateurs inox

Adaptors stainless steel

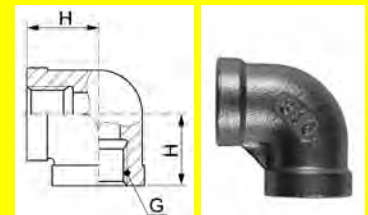
Sechskant-Kontermutter
Contre-écrou à 6 pans
Hexagonal counter nut



AD HCN 50

Type -G	Mat.-Nr.	SW	s	kg/100
G=Rohrgewinde (zylindrisch)	G=Filetage-gaz BSP (cylindrique)		G=BSP thread (straight)	
AD HCN 50-1/8	TAD.5900.042	19	6.00	1.200
AD HCN 50-1/4	TAD.5900.104	22	6.00	1.430
AD HCN 50-3/8	TAD.5900.166	27	7.00	2.370
AD HCN 50-1/2	TAD.5900.228	32	8.00	3.000
AD HCN 50-3/4	TAD.5900.292	36	9.00	4.260

Aufschraub-Winkel
Coude double femelle
Female elbow



AD FE 51 **

Type -G	Mat.-Nr.	H	kg/100
G=Rohrgewinde (zylindrisch)	G=Filetage-gaz BSP (cylindrique)		G=BSP thread (straight)
AD FE 51-1/8-1/8	TAD.5300.042	14.0	3.700
AD FE 51-1/4-1/4	TAD.5300.104	19.0	5.100
AD FE 51-3/8-3/8	TAD.5300.166	23.0	6.600
AD FE 51-1/2-1/2	TAD.5300.228	27.0	9.000
AD FE 51-3/4-3/4	TAD.5300.292	30.5	19.100
AD FE 51-1-1	TAD.5300.414	36.0	27.800

Adapter des Typs AD xx 51 sind Niederdruckfittings mit PN 10 bar. Die Masse entsprechen der DIN 2980 und haben eine Toleranz von max. +/- 4 mm.

Les adaptateurs du type AD xx 51 sont des raccords de pression bas, PN 10 bar. Les dimensions correspondent au DIN 2980 avec une tolérance de max. +/- 4 mm.

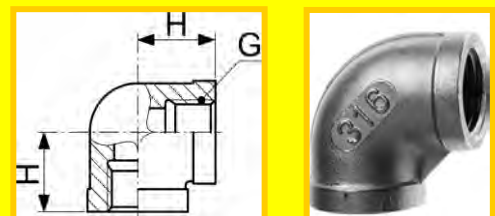
The adaptors of the type AD xx 51 are low pressure fittings with PN 10 bar. The dimensions are according to DIN 2980 with a tolerance of max. +/- 4 mm.

****Revised 12/19/13**

SERTO strives to continuously optimize its products. Accordingly, some of the tools to manufacture stainless steel adaptors in the product families AD FE 51, AD SE 51 and AD FT 51 were reworked and replaced. The respective articles therefore have new installation dimensions (marked in colour). Changeover process: The new versions will be introduced gradually.

Female elbow
AD FE 51

Dimension		H	
		old	new
TAD.5300.042	AD FE 51-1/8-1/8	14	17
TAD.5300.104	AD FE 51-1/4-1/4	19	
TAD.5300.166	AD FE 51-3/8-3/8	23	
TAD.5300.228	AD FE 51-1/2-1/2	27	
TAD.5300.292	AD FE 51-3/4-3/4	32	31,5
TAD.5300.414	AD FE 51-1-1	38	36,5



Adapter Edelstahl

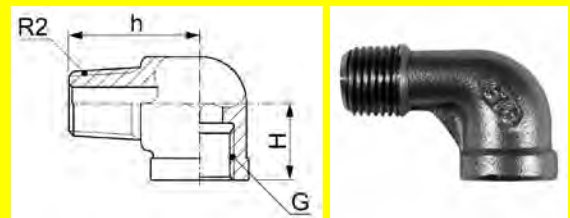
Adaptateurs inox

Adaptors stainless steel

Einschraub-/Aufschraub-Winkel

Coude mâle - femelle

Male - female elbow



AD SE 51 **

Type -G-R2	Mat.-Nr.	H	h	kg/100
G=Rohrgewinde (zylindrisch)	G=Filetage-gaz BSP (cylindrique)		G=BSP thread (straight)	
R2=Rohrgewinde (kegelig)	R2=Filetage-gaz BSP (conique)		R2=BSP thread (tapered)	
AD SE 51-1/8-1/8	TAD.5320.042	17.0	26.0	2.800
AD SE 51-1/4-1/4	TAD.5320.104	19.0	30.0	3.600
AD SE 51-3/8-3/8	TAD.5320.166	23.0	35.0	6.500
AD SE 51-1/2-1/2	TAD.5320.228	27.0	40.0	11.200
AD SE 51-3/4-3/4	TAD.5320.292	32.0	40.0	16.100
AD SE 51-1-1	TAD.5320.414	38.0	52.0	25.600

Adapter des Typs AD xx 51 sind Niederdruckfittings mit PN 10 bar. Die Masse entsprechen der DIN 2980 und haben eine Toleranz von max. +/- 4 mm.

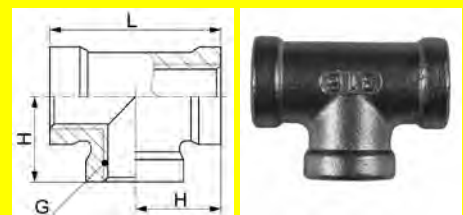
Les adaptateurs du type AD xx 51 sont des raccords du pression bas, PN 10 bar. Les dimensions correspondent au DIN 2980 avec une tolérance de max. +/- 4 mm.

The adaptors of the type AD xx 51 are low pressure fittings with PN 10 bar. The dimensions are according to DIN 2980 with a tolerance of max. +/- 4 mm.

Aufschraub-T

Té femelle

Female tee



AD FT 51 **

Type -G	Mat.-Nr.	L	H	kg/100
G=Rohrgewinde (zylindrisch)	G=Filetage-gaz BSP (cylindrique)		G=BSP thread (straight)	
AD FT 51-1/8-1/8-1/8	TAD.5400.060	36.0	18.0	3.000
AD FT 51-1/4-1/4-1/4	TAD.5400.160	38.0	19.0	7.300
AD FT 51-3/8-3/8-3/8	TAD.5400.350	46.0	23.0	10.100
AD FT 51-1/2-1/2-1/2	TAD.5400.450	54.0	27.0	16.400
AD FT 51-3/4-3/4-3/4	TAD.5400.520	63.4	31.7	22.500
AD FT 51-1-1-1	TAD.5400.650	72.0	36.0	37.000

Adapter des Typs AD xx 51 sind Niederdruckfittings mit PN 10 bar. Die Masse entsprechen der DIN 2980 und haben eine Toleranz von max. +/- 4 mm.

Les adaptateurs du type AD xx 51 sont des raccords du pression bas, PN 10 bar. Les dimensions correspondent au DIN 2980 avec une tolérance de max. +/- 4 mm.

The adaptors of the type AD xx 51 are low pressure fittings with PN 10 bar. The dimensions are according to DIN 2980 with a tolerance of max. +/- 4 mm.

**Revised 12/19/13

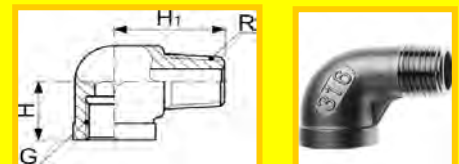
SERTO strives to continuously optimize its products. Accordingly, some of the tools to manufacture stainless steel adaptors in the product families AD FE 51, AD SE 51 and AD FT 51 were reworked and replaced.

The respective articles therefore have new installation dimensions (marked in colour). Changeover process: The new versions will be introduced gradually.

Male / female adaptor

AD SE 51

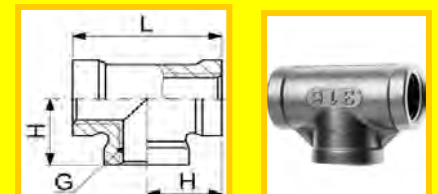
Dimension		H		H1	
		old	new	old	new
TAD.5320.042	AD SE 51-1/8-1/8	17		26	24
TAD.5320.104	AD SE 51-1/4-1/4	19	20	30	28
TAD.5320.166	AD SE 51-3/8-3/8	23		35	32
TAD.5320.228	AD SE 51-1/2-1/2	27	28	40	37
TAD.5320.292	AD SE 51-3/4-3/4	32		47	43
TAD.5320.414	AD SE 51-1-1	38		52	



Female tee

AD FT 51

Dimension		H		L	
		alt	neu	alt	neu
TAD.5400.060	AD FT 51-1/8-1/8-1/8	18	17	36	34
TAD.5400.160	AD FT 51-1/4-1/4-1/4		19		38
TAD.5400.350	AD FT 51-3/8-3/8-3/8		23		46
TAD.5400.450	AD FT 51-1/2-1/2-1/2		27		54
TAD.5400.520	AD FT 51-3/4-3/4-3/4	31,7	31,5	63,4	63
TAD.5400.650	AD FT 51-1-1-1	36	36,5	72	73



Adapter Edelstahl

Adaptateurs inox

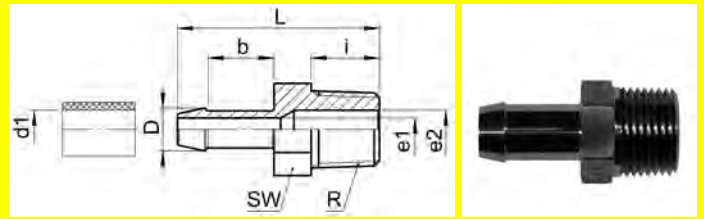
Adaptors stainless steel

Einschraubtülle

Douille canellée à visser

Male adaptor hose nozzle

SO 50511



Type -d1 -R	Mat.-Nr.	SW	L	D	i	b	e1	e2	kg/100
R=Rohrgewinde (kegelig)	R=Filetage-gaz BSP (conique)								
SO 50511-4-1/8	056.0511.060	10	23.0	5.0	8.0	8.0	3.0	6.0	0.700
SO 50511-4-1/4	056.0511.065	14	28.5	5.0	12.0	8.0	3.0	8.5	1.540
SO 50511-6-1/8	056.0511.100	10	29.0	7.5	8.0	12.0	4.0	6.0	0.910
SO 50511-6-1/4	056.0511.110	14	34.5	7.5	12.0	12.0	4.0	8.5	1.710
SO 50511-6-3/8	056.0511.120	17	35.0	7.5	12.0	12.0	4.0	10.5	2.400
SO 50511-6-1/2	056.0511.125	22	40.0	7.5	16.0	12.0	4.0	13.0	4.130
SO 50511-8-1/8	056.0511.160	10	29.0	9.5	8.0	12.0	6.0	6.0	9.710
SO 50511-8-1/4	056.0511.170	14	34.5	9.5	12.0	12.0	6.0	8.5	1.740
SO 50511-8-3/8	056.0511.180	17	35.0	9.5	12.0	12.0	6.0	10.5	2.500
SO 50511-8-1/2	056.0511.185	22	40.0	9.5	16.0	12.0	6.0	13.0	4.220
SO 50511-10-1/4	056.0511.270	14	36.5	11.5	12.0	14.0	7.0	7.0	1.540
SO 50511-10-3/8	056.0511.280	17	37.0	11.5	12.0	14.0	7.0	10.5	3.030
SO 50511-10-1/2	056.0511.285	22	42.0	11.5	16.0	14.0	7.0	13.0	4.470
SO 50511-12,7-1/4	056.0511.380	17	52.0	15.0	12.0	8.0	8.0	8.0	4.300
SO 50511-13-3/8	056.0511.450	17	39.0	15.0	12.0	15.0	10.0	10.0	3.730
SO 50511-13-1/2	056.0511.454	22	44.0	15.0	16.0	15.0	10.0	10.0	5.320
SO 50511-16-1/2	056.0511.566	22	49.0	18.0	16.0	18.0	13.0	13.0	5.930
SO 50511-19-1/2	056.0511.676	22	49.0	21.5	16.0	18.0	15.0	15.0	7.340
SO 50511-19-3/4	056.0511.678	27	51.0	21.5	16.5	18.0	16.0	16.0	10.550
SO 50511-25-1	056.0511.810	36	59.0	21.5	20.0	19.0	22.0	22.0	17.160

d1=entspricht dem Innen-Ø des Schlauches

d1=correspond au Ø intérieur du tuyau

d1=corresponds to the inside diameter of the hose

Adapter Edelstahl

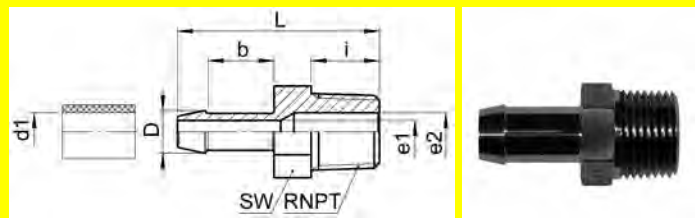
Adaptateurs inox

Adaptors stainless steel

Einschraubtülle NPT

Douille canellée à visser NPT

Male adaptor hose nozzle NPT



SO 50511 NPT

Type -d1 -RNPT	Mat.-Nr.	SW	L	D	i	b	e1	e2	kg/100
RNPT=NPT Gewinde	RNPT=Filetage NPT								
SO 50511-4-1/8 NPT	056.0512.060	12	25.5	5.0	10.0	8.0	3.0	3.0	1.000
SO 50511-4-1/4 NPT	056.0512.065	14	30.5	5.0	14.0	8.0	3.0	6.5	1.990
SO 50511-6-1/8 NPT	056.0512.100	12	31.5	7.5	10.0	12.0	4.0	4.0	1.200
SO 50511-6-1/4 NPT	056.0512.110	14	36.5	7.5	14.0	12.0	4.0	6.5	2.190
SO 50511-8-1/8 NPT	056.0512.160	12	31.5	9.5	10.0	12.0	6.0	6.0	1.170
SO 50511-8-1/4 NPT	056.0512.170	14	36.5	9.5	14.0	12.0	6.5	6.5	2.180
SO 50511-10-1/4 NPT	056.0512.270	14	38.5	11.5	14.0	14.0	7.0	7.0	2.500
SO 50511-10-3/8 NPT	056.0512.280	17	39.0	11.5	14.0	14.0	7.0	7.0	2.700
SO 50511-10-1/2 NPT	056.0512.285	22	45.0	11.5	19.0	14.0	7.0	14.0	5.530
SO 50511-13-3/8 NPT	056.0512.450	17	41.0	15.0	14.0	15.0	10.0	10.0	3.600
SO 50511-13-1/2 NPT	056.0512.454	22	47.0	15.0	19.0	15.0	10.0	14.0	5.830
SO 50511-16-1/2 NPT	056.0512.566	22	52.0	18.0	19.0	18.0	13.0	13.0	6.620
SO 50511-19-1/2 NPT	056.0512.676	22	52.0	21.5	19.0	18.0	14.0	14.0	6.460
SO 50511-19-3/4 NPT	056.0512.678	30	55.0	21.5	20.0	18.0	16.0	16.0	10.330
SO 50511-25-3/4 NPT	056.0512.805	30	59.0	21.5	20.0	20.0	19.0	11.0	9.850
SO 50511-25-1 NPT	056.0512.810	36	63.0	21.5	22.0	20.0	22.0	22.0	16.500

d1=entspricht dem Innen-Ø des Schlauches

d1=correspond au Ø intérieur du tuyau

d1=corresponds to the inside diameter of the hose

G = Rohrgewinde BSP (zylindrisch) ISO 228
 R = Rohrgewinde (kegelig) DIN 2999
 NPT = Rohrgewinde (kegelig) ANSI B 1.20.1

G = filetage gas BSPC (cylindrique) ISO 228
 R = filetage gas BSP (conique) DIN 2999
 NPT = filetage NPT (conique) ANSI B 1.20.1

G = BSP pipe thread (straight) ISO 228
 R = BSP pipe thread (tapered) DIN 2999
 NPT = NPT pipe thread (tapered) ANSI B 1.20.1

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